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A

B

C

D

E

F

A

B

C

D

E

F

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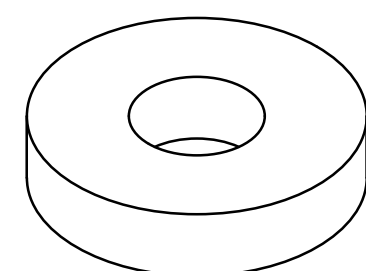
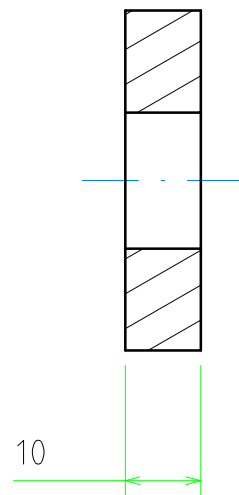
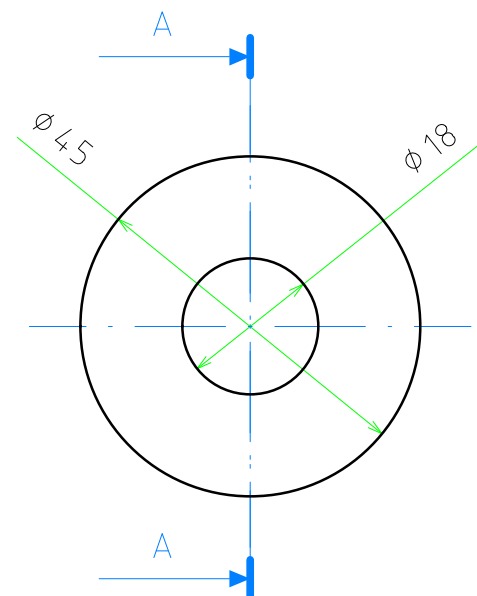
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Section view A-A

Isometric view



TS 12708 Steel Casting	<1000	6,0	0,8
	<630	4,0	0,7
	<400	3,0	0,6
	<250	3,0	0,4
	100	2,0	0,3
	40	1,5	0,2
	L mm	Ham	Ypl.
ISO 2768 General Tolerances	Nom. Size	Class	
	<4000	2,0	0,4
	<2000	1,2	0,4
	<1000	0,8	0,3
	<400	0,5	0,3
	30-120	0,3	0,2
	2-30	0,2	0,1
ISO 13920 Welded Construction	L mm	m ±	K ±
	Nom. Size	Class	
	>20000	9,0	8,0
	<20000	8,0	7,0
	<16000	7,0	6,0
	<12000	6,0	5,0
	<8000	5,0	4,0
ISO 13920 Welded Construction	<4000	4,0	3,0
	<2000	3,0	2,0
	<1000	2,0	1,5
	<400	1,0	1,0
	30-120	1,0	0,5
	2-30	1,0	0,5
	L mm	A ±	E ±
ISO 13920 Welded Construction	Nom. Size	Class	
	>20000	9,0	8,0
	<20000	8,0	7,0
	<16000	7,0	6,0
	<12000	6,0	5,0
	<8000	5,0	4,0
	<4000	4,0	3,0
ISO 13920 Welded Construction	<2000	3,0	2,0
	<1000	2,0	1,5
	<400	1,0	1,0
	30-120	1,0	0,5
	2-30	1,0	0,5
	L mm	A ±	E ±
	Nom. Size	Class	

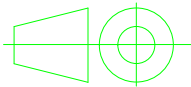
Ra 12.5

Edge without dimension according to DIN ISO 13715

Tolerance for holes and shafts without marks on drawing

Hole H12-Shaft h12

Not: Çinko kaplama ile kaplanacaktır.

				S355J2 EN10025		0,2
No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ađýrlýk Weight (Kg)
TYP	ISO 21920-1 ISO 8015 ISO 2553		General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>	
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>
			Cast Steel	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>	
	Approved	L.Giovinazzo	16/11/2022	Scale	<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div>	
	Checked	M.Borlo	16/11/2022	1:1		
	Prepared	H.Belhaj	16/11/2022			
			C-Slot_Block		EM22.05.20.01002	
Date: 16/11/2022				Sheet :	1/1	Size:A3 Rev: 01

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness	Çinko Kaplama	R01	Çinko kaplama eklendi.	10/04/2026	N.Cuhadar
Paint/Color		Modf. No	Modification Description	Date	Sign

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